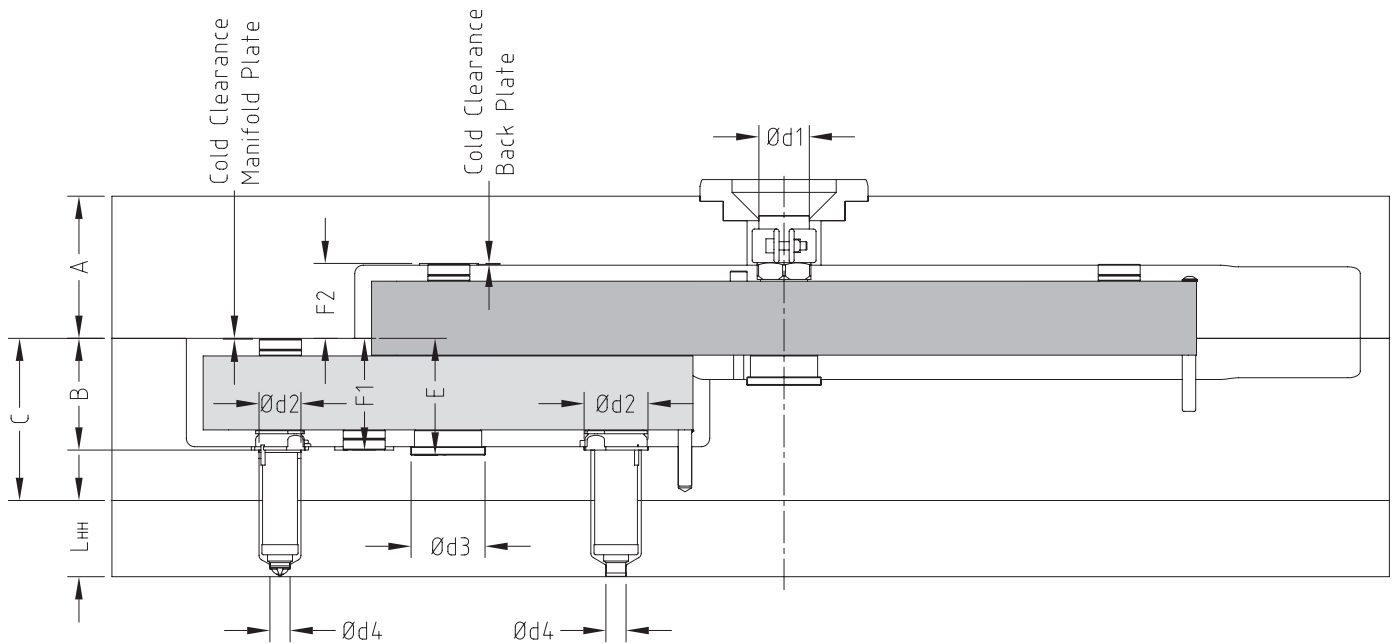


Quality Assurance Check sheets



Project Information	
Distributor	
Customer	
Customer Reference	
Mastip Reference	
Date	

Key	Description	Dimensions (mm)
A	Backplate Thickness	
C	Manifold Plate Thickness	
d1	Sprue Bush Clearance	
d2	Nozzle Location Ø	
d3	Locator Location Ø	
d4	Nut Location Ø	
E	Locator Spot Face Depth	
	MP Cold Clearance	
	BP Cold Clearance	

Additional Information	Value
Nozzle Cavity Material	
Nozzle Cavity Temp.	
Planned Mould Temp.	
Planned Manifold Temp.	

Key	Description	Dimensions (mm)
F1	Spacer Nozzle Side	
F1	Spacer Nozzle Side	
F1	Spacer Nozzle Side	
F1	Spacer Nozzle Side	
F2	Spacer Sprue Bush Side	
F2	Spacer Sprue Bush Side	
F2	Spacer Sprue Bush Side	
F2	Spacer Sprue Bush Side	

Quality Assurance Check sheets

Table A				
	B	LHH		d2
	Nozzle Spot Face Depth	Cold	Hot	Nozzle Location Ø
Nozzle 1				
Nozzle 2				
Nozzle 3				
Nozzle 4				
Nozzle 5				
Nozzle 6				
Nozzle 7				
Nozzle 8				
Nozzle 9				
Nozzle 10				
Nozzle 11				
Nozzle 12				
Nozzle 13				
Nozzle 14				
Nozzle 15				
Nozzle 16				
Nozzle 17				
Nozzle 18				
Nozzle 19				
Nozzle 20				
Nozzle 21				
Nozzle 22				
Nozzle 23				
Nozzle 24				
Nozzle 25				
Nozzle 26				
Nozzle 27				
Nozzle 28				
Nozzle 29				
Nozzle 30				
Nozzle 31				
Nozzle 32				

Quality Assurance Check sheets

Table B						
Zone	Heater Resistance Ω	Thermocouple Resistance Ω	Heater Insulation M Ω	Wiring order	Nozzles locked with manifold @ op. temp - 40°C	Controller Temperature
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						
13						
14						
15						
16						
17						
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19						
20						
21						
22						
23						
24						
25						
26						
27						
28						
29						
30						
31						
32						