Replacing a MSM Tip

Use the following steps to install a MSM tip in a Mastip nozzle:

**ONE**

- A: Hold the nozzle assembly firmly in a three-jaw chuck with soft jaws.
- B: Unscrew the nut, using a special open-end spanner.

**TWO**

- Remove the tip from the nozzle.

**THREE**

- A: Firmly hold the tip assembly with a three jaw chuck with soft jaws.
- B: Remove the key from the tip assembly.
- C: Carefully remove the collet halves from the tip assembly and remove the MSM nut.
FOUR

A: Replace the tip with a new MSM tip.

B: Assemble the unit in reverse order. Align the key to the nozzle body.