Replacing a Tip on an X Range Nozzle

If the MX nozzle is loaded in a hot half, you do not need to remove the nozzle from the Nozzle Cavity Plate. Otherwise, dismantle the hot runner system to service the nozzle to reach the nozzle.

**ONE**

A: Heat nozzle to melt temperature to ease disassembly.
B: Unscrew the nut with a ring spanner.

**TWO**

A: Remove the snap ring (it should fall off after the nut is removed).
B: Remove plastic from nut and tip, taking care not to scratch or damage either.

**THREE**

Remove the tip from the assembly.

**FOUR**

Ensure hole in body is clear of any plastic or obstructions and gently slide the tip into the assembly.

**FIVE**

Place snap ring over the tip and screw down the nut. The snap ring should “snap” into place around the nut.

→ Refer to the X Range Nozzles Torque Setting table for the correct torque for the nut. (below)

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**X Range Nozzles Torque Settings**

<table>
<thead>
<tr>
<th>X Range Series</th>
<th>Lb. feet</th>
<th>N.m</th>
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<tbody>
<tr>
<td>13</td>
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