ONE

A. Fit the **dowels** in the **dowel holes** in the **cavity plate**.
B. One-by-one fit the **nozzles** into the **cavity plate**.

TWO

A. Check that all **nozzle** sealing faces are level within 0.02mm.
B. Clip the **wires** to the **cavity plate** to prevent the **wires** from touching the **manifold**.